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Intersection of South Jinzhai Road & East Jiangjunling Road Feixi County, Hefei, Anhui China 231241 Destined with Fruits
Selected One by One

# FRUITS AND VEGETABLES SORTING SOLUTIONS

www.sortedmachine.com



Hefei Jingguoyuan Vision Technology Co., Ltd.

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# JINGUOYUAN

**PROFESSIONAL MANUFACTURER** 

FRUITS AND VEGETABLES SORTING EQUIPMENT

## **Company Introduction**

#### Set Sailing to Create a new Era of Al Deep Learning Sorting Equipment

Hefei Jinguoyuan Vision Technology Co., Ltd. is located in Hefei China. It is a national high-tech company specializing in R&D, production and sales of artificial intelligent sorting equipment. Our company owns an Al sorting equipment production base covering an area of 60,000 sq.m with more than 200 employees. Our annual output has exceeded 100 million. We focus on the Al sorting equipment industry, and have won honors of AKSTSPE (Anhui Key Science and Technology Special Project Enterprises), ASE (Anhui Software Enterprises), AADEoFUMTE (Anhui Application Demonstration Enterprises of First Unit Major Technical Equipment), AADEoICIP (Anhui Application Demonstration Enterprises of Information Consumption Innovation Product), HBDE (Hefei Big Data Enterprises), HHDGE (Hefei High-tech District Gazelle Enterprises). Meanwhile, our company attached great attention to product quality since its establishment, and passed Three System Certifications of QMS (Quality Management System), EMS (environmental management system) and OHMS (occupational health management system) in 2020.

Jinguoyuan is a tech-oriented technology enterprise, it owns a R&D center, of which staff proportion hits 40% among the company, including more than 50 Doctors & Masters. Our R&D team has 20 years' experience in optical sorting section, dozens of long-term core tech members engaged in visual sorting, all of them is competent with rich practical experience and strong R&D, possessing core independent intellectual property rights in new technologies and new fields. By using new generation of deep self-learning system and FPGA fusion algorithm, through industrial grade ultra-HD digital cameras, materials are 360° rotational captured, and sorting simultaneously with multiple wanted discharges only one time after special computer data model processing. We have achieved nearly 100 intellectual properties so far.

Jinguoyuan Al Sorting Robots with complete models have superior performance, which can meet different processing requirements from different type of companies. According to different sorting requirement, we are able to provide complete tailored production line. Our robots are widely used for sorting various Fruits (such as Apples, Oranges, Pears, Kiwis, Plums) and various Nuts & Dried Fruits (such as Dates, Chestnuts, Hazelnuts, Lotus, Walnuts, Pistachios). Our strict QMS guarantees the qualities of our products and services, which have been exported to many countries and regions around the world. In 2021, Jinguoyuan successfully developed complete production lines for Walnuts/Pecans cracking & shelling processing, they are used to replace labor work and increase efficiency and yield, breaking foreign monopoly, realizing localization of cracking shelling processing equipment, and widely praised by our customers.

### **Company Culture**

Corporate Vision: focus on user experience's value, strive to be a leader in AI sorting

Company Philosophy: co-create a healthy ecological environment for the Internet of Things (IoT) with partners on basis of open and win-win platform

Company Purpose: user value oriented, satisfy user needs with excellent products and services

Company Spirit: dare to be the first, pursue excellence, and achieve the mission

## **Sortable Materials**

## **Complete Cases**













Cherry

**Cherry Tomato Hawthorn** 

Lychee

Date







Plum



Kumquats



**Apricots** 



Avocado



Apple



Kiwi



**Tomato** 



Lemon



Mango



**Tangerine** 



Pear



**Pomegranate** 



Peach



Orange



Pitaya

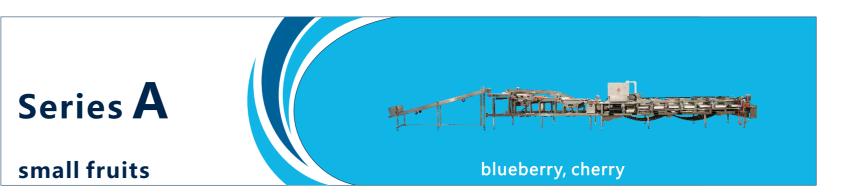


Pummelo



Watermelon

## **Equipment Introduction**









# **Our advantages**

20 years

20 years of experience in sorting industry advanced technology

800

Large output and high efficiency with 400-800 pieces per minute

360°

360° rotating scan sorting simultaneously with multiple discharges with different expectations only one time

Accurate

high-end nuts & dried fruit sorting system with high accuracy

# Farewell to Manual Sorting

Manual Sorting

Labor intensive

Low efficiency

High cost

Poor accuracy

Concerned hygiene quality



Jinguoyuan Al Sorting

High intelligence

High accuracy

High speed

Al deep learning technology

One-time materials sorting

## Series A Fruit Sorting Equipment

Small diameter fruit sorting



## Sortable Materials





**Blueberry Cherry** 

## Equipment Details and Sorting Expectations















Medium







Green



Red





Soft

Defects

Remarks: expectations of series A takes blueberries as an example. Sorting Expectations of different types of materials are slightly different.

Small

## Series B Fruit Sorting Equipment

Medium diameter fruit sorting



Main unit control system

## Sortable Materials



**Cherry tomato** 



Plum



Lychee



Kumquat



**Date** 



**Hawthorn** 



**Prune** 

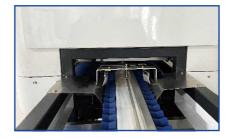


**Apricot** 

## Equipment Details and Sorting Expectations













Colors

Sizes



content, the efficiency is subject to actual situation.

Blemish



1st-class 2nd-class







Remarks: sorting expectations of the series B takes lychees as an example.

Sorting Expectations of different types of materials are slightly different.

Efficiency: 360-480 pieces per channel per minute (as feeding), due to different cherry varieties and water

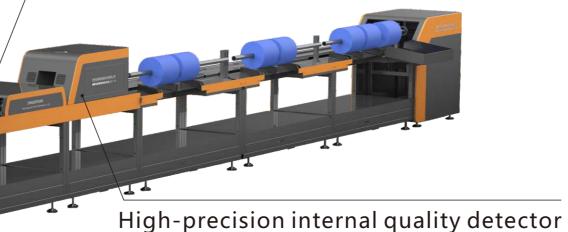
**Defects** 

## **Series C Fruit Sorting Machine**

Conventional diameter fruit and vegetable sorting



Intelligent sensing high-speed dynamic weighing system



## **Equipment Sorting Details**







Dimension (LxWxH mm)

21690x1400x2280

22690x1950x2280

25690x2390x2280

27690x2790x2280



Concealed silent transmission system





**Pear** 











requirements

ZG02



Shapes

Remarks: output takes apples as an example, and actual dimension is subject to the customer's

**Technical Parameters** 

2~3

4~6

8~12

12~15

Internal Quality Flaw

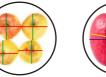
Volt(V/Hz)

380/50

380/50

380/50

380/50



Power (kW)

7.55

15.36

16.25

18.65



Diameter





Density



Volume

**Product Configuration (optional)** 

As per customers need, we can provide automatic assembly lines

such as front-end process, main sorting, fine packaging.



Texture



Weight

Remarks: expectations of the series C takes apples as an example. Sorting Expectations of different types of materials are slightly different.

**Avocado** 







Mango



Kiwi





## **Sortable Materials**









**Apple** 





Lemon



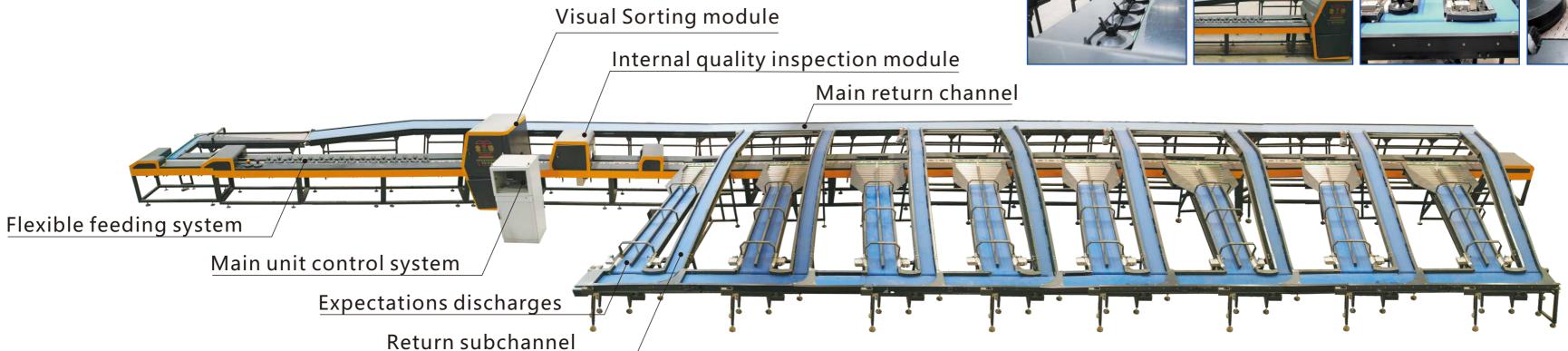
**Tomato** 

Pomegranate Tangerine

**Yellow Peach** 

## C1 series Flexible Fruit Sorting Line

Conventional diameter thin skin fruit sorting



## Sortable Materials



# Technical Advantages



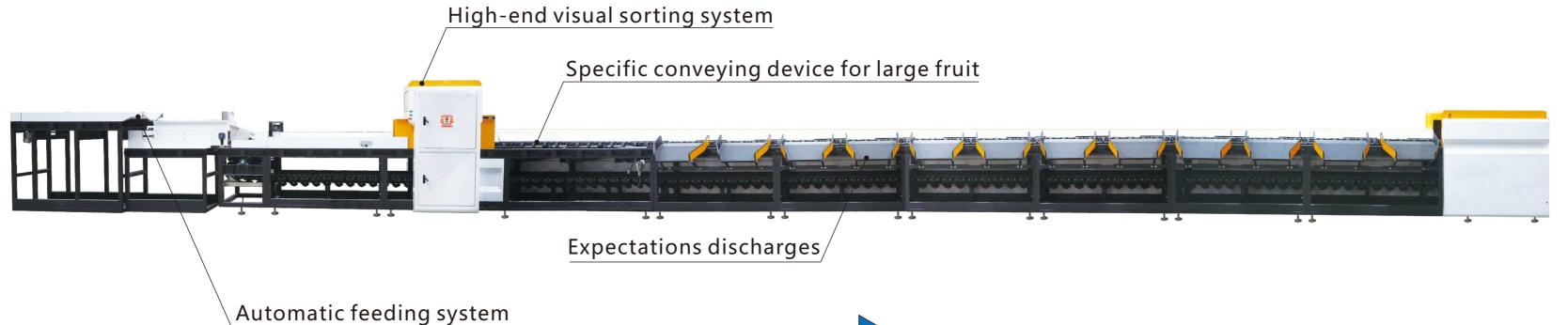


Remarks: Expectations of C1 flexible sorting line refers to series C. Sorting Expectations is slightly different from different types of materials.

**Equipment Sorting Details** 

# Series D Fruit Sorting Equipment

Large diameter fruit sorting



## Sortable Materials



# **Equipment Details and Sorting Expectations**



Remarks: sorting Expectations of series D takes pummelos as an example. Sorting Expectations is slightly different from different types of materials.

# Intelligent High-speed Sorting System

**01**Multi-dimensional
Visual Sorting
System

**02**Electronic
Weighing
System

Internal Quality
Inspection
System

O4
Production
Assistance
System



#### Multi-dimensional Visual Sorting System

Computer vision technology is used to collect information such as color, shape, flaw etc. Each channel has at least 2 color cameras, which materials can be 360° inspected and realize all-round and non-blind angle detection



#### **Internal Quality Inspection System**

Infrared non-destructive detection technology is used to collect the internal quality of fruits and vegetables, including sugar content, mildewed, etc.



#### **Electronic Weighing System**

Electronic sensing technology is used to collect weight info of fruits and vegetables



#### **Production Assistance System**

**Feeding system:** including water-type feeding, dry-type feeding, and air-drying system, which are better solutions to fruit and vegetable bruising issues

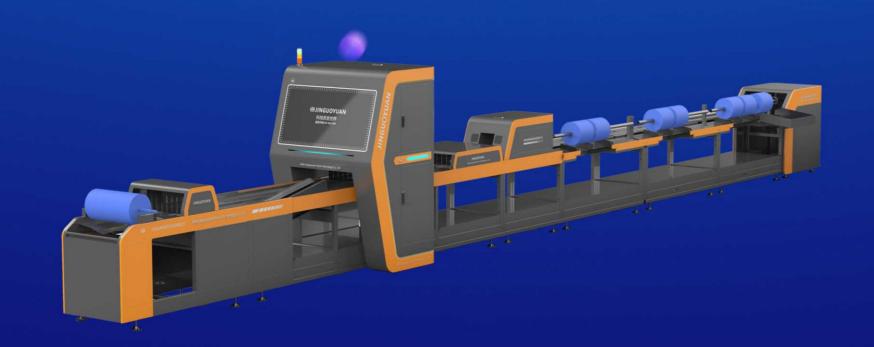
Packaging system: packaging speed and production efficiency improved significantly

#### **Technical Highlights** of Jinguoyuan Fruit Sorting Equipment

- Each channel standardizes 2-50 sorting Expectations
- Output 300-800 pieces per minute per channel (according to materials)
- O3 Sorting damage rate ≤5%
- Each channel adopts 3 color cameras, which can realize 360° inspection and detect sunken areas of stems and calyx effectively
- Weight sorting, accuracy ±2g, pass rate reaches 95%
- Color sorting, effectively sort fruits with different coloring rates, such as striped red and sliced red; pass rate higher than 95%
- O7 Shape sorting, effectively sort heterocarpy, pass rate higher than 95%
- Defect sorting, effectively sort defects, pass rate higher than 95%
- Internal quality sorting, sugar content sorting accuracy ±1°, pass rate higher than 95%
- Hidden wound detection: identifying invisible bumps, crushed and hidden wounds accurately
- Heavy metal detection: remove heavy metals exceeded fruit effectively
- Pesticide detection: rejecting hazards and protecting consumers' food safety
- Modern user interface, simple operation
- Complete intellectual properties, provide tailored services as per customers personalized needs, software enjoys lifetime upgrade

# **EXCLUSIVE CUSTOMIZATION**

# TAILOR EXCLUSIVE EQUIPMENT ACCORDING TO YOUR NEEDS



## Customer Cases >>

# Fruit Sorting Cases - Apple

























# Fruit Sorting Cases - Hawthorn



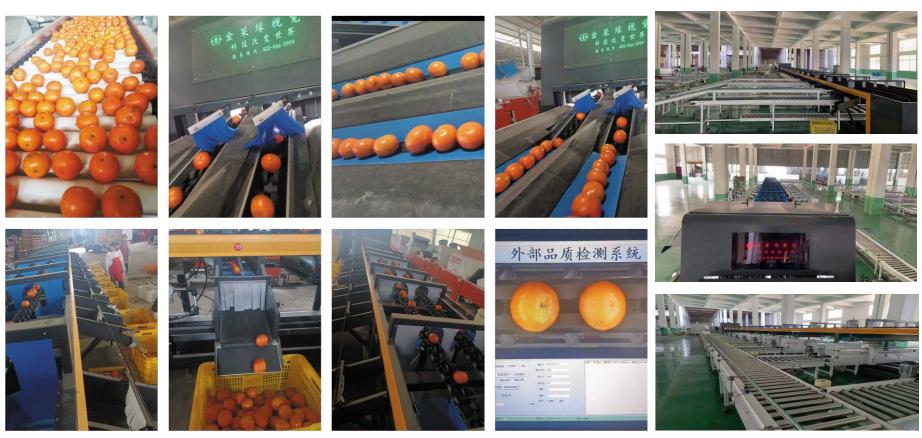








# Fruit Sorting Cases – Tangerine



# Fruit Sorting Cases - Orange



LARGE MEDIUM SMALL

FLAWED

D

STRIPPED C

CANKERED

## Fruit Sorting Cases - Kumquat











# Fruit Sorting Cases - Lemon

















# Fruit Sorting Cases - Plum



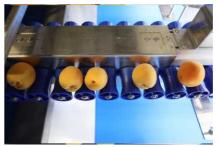






# Fruit Sorting Cases - Apricot









# Fruit Sorting Cases - Cherry Tomato























# Fruit Sorting Cases - Hawthorn



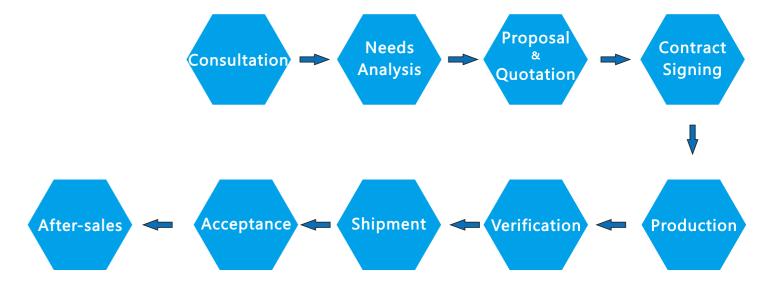








## **Business Process**



## **Business Partners**



























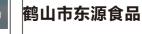














# Company Horons >>

#### **3A Enterprise Certificates**













#### **Management System Certificates**







#### **Software Certificates**









#### **Invention Patents**

#### **Computer Software Copyrights**











# II BERT

#### **Utility Model Patent Certificates**













#### Anhui First Set/Unit of Major Technical Equipment

2021年度安徽省首台套重大技术装备 (第二批) 拟评定名单公示

为贯彻落实《安徽省人民政府关于印发支持首台套重大技术装备首批次新材料首版次软
件发展若干政策的通知》(皖政秘〔2020〕52号),促进首台套重大技术装备的研发应用,
推动制造业高质量发展,根据《安徽省经济和信息化厅关于印发<安徽省首台套重大技术装备
首批次新材料首版次软件评定管理暂行办法>的通知》(皖经信装备函〔2020〕236号)、
《安徽省经济和信息化厅关于开展2021年第二批首台套重大技术装备申报评定工作的通知》
的规定和要求,经企业申报、所在市 (直管县/市) 经信局审核推荐、第三方机构组织专家评
审,拟评定"波前校正器在线损伤及预损伤监测系统"等84项产品为2021年度安徽省首台套重
大技术装备(第二批),现予公示,公示期为5个工作日,如有异议,请实名向省经济和信息
化厅装备工业处反映。

联系电话 (传真): 0551-62871778, 邮箱: zhuangbei@ahixw.gov.cn 附件: 2021年度安徽省首台套重大技术装备 (第二批) 拟评定名单

2021年度安徽省首台套重大技术装备(第二批)拟评定名单						
序号	企业名称	产品名称及规格型号				
12	合肥并松智能科技股份有限公司	中央仓库物流系统				
13	合肥金果缘视觉科技有限公司	FR04智能水果分級机器人				
14	安徽中源锦天环境科技股份有限公司	非關法(ANR)自至氯污水处理装备,ZYJT-ANR-400				



#### **Anhui Science & Technology Major Special Project**

2021年度省科技重大专项立项项目清单(第二批)											
序号	项目编号	项目名称	项目类别	承担单位	项目负责人	项目合作单位	归口管理单位	省支持经费			
								总计	2021年		
10	202103a06020015	优质薄皮水果智能化分选 装备研发与产业化	公开竞争类-技术领域项目 -农业领域	合肥金果绿视觉 科技有限公司	方彧	安徽农业大学	合肥市科技局	150	150		

#### **Other Honors Certificates**



